



FEATURES AND SPECIFICATIONS

Features and Benefits

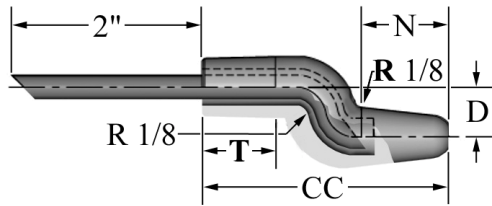
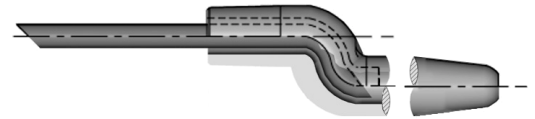
- Bent cold formed electrodes are for hard to reach locations
- "Pointed" Nose used for most standard applications
- Double bends are used to weld in boxes or over obstacles
- Available in CMW®28, CMW®3, or CMW®100 material
- Long lasting, heavy duty electrode
- Can be used in many job shop applications
- Works with all industry standard holders
- Can be redressed many times
- Option without watertube

Use With

- Fits 4RW or 5RW CMW standard holders

Mechanical

- Electrical conductivity up to 90% IACS
- Rockwell Hardness up to 100 HRB



REPLACEMENT CODES					
"CC"		"N"		"T"	
OVERALL LENGTH	CODE	NOSE LENGTH	CODE	TAPER LENGTH	CODE
2"	32	3/4"	2	3/4"	2
2 1/4"	36	7/8"	3	7/8"	3
2 1/2"	40	1"	4	1"	4
2 3/4"	44	1 1/8"	5	1 1/8"	5
3"	48	1 1/4"	6	1 1/4"	6
3 1/4"	52	1 1/2"	7	1 1/2"	7
3 1/2"	56	1 3/4"	8	1 3/4"	8
3 3/4"	60	2"	9	2"	9

**ELECTRODES
BENT**

ORDERING INFORMATION AND DIMENSIONS

TAPER	OFFSET	WATER TUBE	PART NO. (REPLACE CC, N, & T FROM TABLE ABOVE)		
			MATERIAL		
			CMW®28	CMW®3	CMW®100
RWMA 4	1/2	YES	121-08CC-NT	321-08CC-NT	521-08CC-NT
		NO	121-08CC-NTZ	321-08CC-NTZ	521-08CC-NTZ
	3/4	YES	121-12CC-NT	321-12CC-NT	521-12CC-NT
		NO	121-12CC-NTZ	321-12CC-NTZ	521-12CC-NTZ
	1	YES	121-16CC-NT	321-16CC-NT	521-16CC-NT
		NO	121-16CC-NTZ	321-16CC-NTZ	521-16CC-NTZ
	1 1/4	YES	121-20CC-NT	321-20CC-NT	521-20CC-NT
		NO	121-20CC-NTZ	321-20CC-NTZ	521-20CC-NTZ
	1 1/2	YES	121-24CC-NT	321-24CC-NT	521-24CC-NT
		NO	121-24CC-NTZ	321-24CC-NTZ	521-24CC-NTZ
	1 3/4	YES	121-28CC-NT	321-28CC-NT	521-28CC-NT
		NO	121-28CC-NTZ	321-28CC-NTZ	521-28CC-NTZ

TAPER	OFFSET	WATER TUBE	PART NO. (REPLACE CC, N, & T FROM TABLE ABOVE)		
			MATERIAL		
			CMW®28	CMW®3	CMW®100
RWMA 5	1/2	YES	122-08CC-NT	322-08CC-NT	522-08CC-NT
		NO	122-08CC-NTZ	322-08CC-NTZ	522-08CC-NTZ
	3/4	YES	122-12CC-NT	322-12CC-NT	522-12CC-NT
		NO	122-12CC-NTZ	322-12CC-NTZ	522-12CC-NTZ
	1	YES	122-16CC-NT	322-16CC-NT	522-16CC-NT
		NO	122-16CC-NTZ	322-16CC-NTZ	522-16CC-NTZ
	1 1/4	YES	122-20CC-NT	322-20CC-NT	522-20CC-NT
		NO	122-20CC-NTZ	322-20CC-NTZ	522-20CC-NTZ
	1 1/2	YES	122-24CC-NT	322-24CC-NT	522-24CC-NT
		NO	122-24CC-NTZ	322-24CC-NTZ	522-24CC-NTZ
	1 3/4	YES	122-28CC-NT	322-28CC-NT	522-28CC-NT
		NO	122-28CC-NTZ	322-28CC-NTZ	522-28CC-NTZ

HOW TO USE REPLACEMENT CODES:

TO ORDER AN RWMA 4, 1/2" OFFSET, WITH WATER TUBE, USING CMW 28 MATERIAL REFER TO PART #121-08-CC-NT

CC = OVERALL LENGTH.
N = NOSE LENGTH.
T = TAPER LENGTH.

LENGTH NEEDED IS 2", REPLACE "CC" WITH "32"
LENGTH NEEDED IS 3/4", REPLACE "N" WITH "2"
LENGTH NEEDED IS 7/8", REPLACE "T" WITH "3"

PART NUMBER TO ORDER IS #121-0832-23